

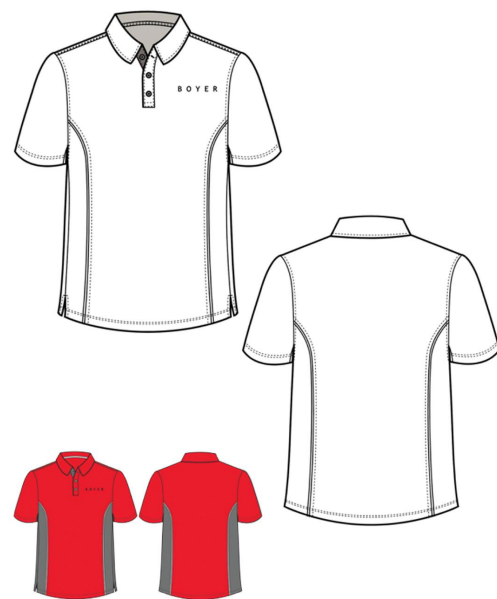
ITEM CODE	EXCODE12345
VENDOR CODE	EXCODE12345
DEVELOPMENT CODE	12345-01
REFERENCE CODE	987
SIZE RANGE	XS-6XL
SELF COLOR	RED: PMS185C
PPS APPROVAL DATE	4/2/20
DATE	4/2/20

PRODUCT DETAILS

DEVELOPMENT #		12345-01		LOGO 1		LOGO 3	
CLASSIFICATION:		Short Sleeve Polo		TYPE:			
CONTENT:		100% Polyester		FILE:		BOYER.DST	
TYPE:		Knit - Pique		COLOR COUNT:		2,958	
WEIGHT OZ:		5.46-Ounce		SIZE:		89.2mm x 13.6mm	
WEIGHT GSM:		185GSM		PLACEMENT		PLACEMENT	
PMS COLOR:		SELF: RED 185C CONTRAST: GREY 424C		FRONT LEFT CHEST Measured from HPS: 7 1/2" from HPS and 3 3/4" from CF			
STYLE DESCRIPTION		PMS COLORS		PMS COLORS			
UNISEX POLO WITH EMBROIDERY ON FRONT LEFT CHEST + MOISTURE WICKING, ANTIMICROBIAL, STAIN RESISTANT FINISH SELF: 100% Polyester Knit Pique 5.46-ounce Taped neck seam inside in White Self Collar: Convertible (no stand) 4-Button Placket DTM Plastic Buttons DTM Self w/ Matte Finish @ 20Ligne Contrast Panel at Side Seams in Contrast 17-3911TCK Flat Stretch Piping Sewn between Self and Contrast Set-in Sleeve Rounded Hemline		BLACK					
		NOTES					
		LOGO 2		LOGO 4			
		TYPE:		TYPE:			
		FILE:		FILE NAME:			
		COLOR COUNT:		STITCH COUNT			
		SIZE:		SIZE			
		CONSTRUCTION NOTES		PLACEMENT:		PLACEMENT	
		D/N Sleeve Opening and Hemline		PMS COLORS		PMS COLORS	
HARDWARE		NOTES					
(4) Buttons - 20 Ligne, DTM Self with Matte Finish Flat Stretch Piping in White		NOTES					
FINISHES							
Colorfast 3.5, Moisture Wicking, Antimicrobial, Stain Resistant @ 10 Washes							

TECH COMPANY
Unisex Short Sleeve Polo
DESIGN CARD

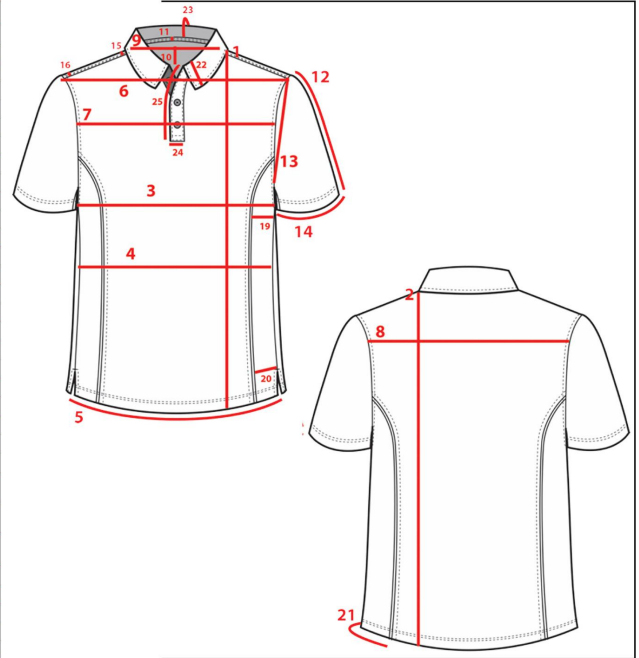
PRODUCT IMAGE - FRONT & BACK



	
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TECH COMPANY
Unisex Short Sleeve Polo
SPEC AND GRADE SCALE

GRADING CHART													
SIZE UNIT: INCHES	XS	S	M	BASE SIZE L	XL	2XL	3XL	4XL	5XL	6XL	PPS SPEC COMPARE	TOL. +/- VARIANCE	
BODY													
1 TBL FROM HPS @ CF	28	29	30	31	32	33	34	35	36	37		1/2	
2 TBL AT BACK FROM HPS @ CB	28	29	30	31	32	33	34	35	36	37		1/2	
NOTE - HEMLINE IS CURVED AND NOT STRAIGHT LINE													
3 CHEST - 1" BELOW ARMHOLE	18	20	22	24	26	28	30	32	34	36		1/4	
4 WAIST - 15" FROM HPS	17 1/2	19 1/2	21 1/2	23 1/2	25 1/2	27 1/2	29 1/2	31 1/2	33 1/2	35 1/2		1/4	
5 SWEEP - STRAIGHT	18	20	22	24	26	28	30	32	34	36		1/4	
6 SHOULDER WIDTH	15	17	19	21	23	24	27	29	31	33		1/4	
7 ACROSS FRONT - 5" FROM HPS	12 1/2	14 1/2	16 1/2	18 1/2	20 1/2	22 1/2	24 1/2	26 1/2	28 1/2	30 1/2		1/4	
8 ACROSS BACK - 4" FROM HPS	13 1/2	15 1/2	17 1/2	19 1/2	21 1/2	23 1/2	25 1/2	27 1/2	29 1/2	31 1/2		1/4	
9 NECK WIDTH - OUTSIDE BINDING	7 1/2	8	8	8	8 1/2	8 1/2	8 1/2	9	9	9		1/4	
10 FRONT NECK DROP	4	4	4	4	4	4	4	4	4	4		0	
11 NECK BINDING - CONTRAST TWILL TAPE IN WHITE	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8		0	
SLEEVE													
12 SLEEVE LENGTH - FROM CENTER BACK NECKLINE	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2		1/4	
13 ARMHOLE - STRAIGHT	9 1/2	10 1/4	11	11 3/4	12 1/2	13 1/4	14	14 3/4	15 1/2	16 1/4		1/4	
14 SLEEVE OPENING	7	7	7 1/2	7 1/2	7 1/2	8	8	8	8 1/2	8 1/2		1/4	
STYLE LINES - SHOULDER													
15 SHOULDER SEAM PULL FRONT AT NECKLINE	2	2	2	2	2	2	2	2	2	2		1/4	
16 SHOULDER SEAM PULL FRONT AT ARMHOLE	2	2	2	2	2	2	2	2	2	2		1/4	
EMBROIDERY PLACEMENT													
17 LOGO POSITION FROM HPS to CENTER of LOGO	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2		1/4	
18 LOGO POSITION FROM CF to CENTER of LOGO	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4		1/4	
STYLE LINES - SIDE SEAM BODICE PANEL, FRONT AND BACK													
19 BODICE PANEL SEAM WIDTH AT ARMHOLE - FRONT & BACK PANELS ARE MIRRORRED	2 1/2	3	3	3	3	3 1/2	3 1/2	3 1/2	4	4		1/4	
20 BODICE PANEL SEAM WIDTH AT HEMLINE - FRONT & BACK PANELS ARE MIRRORRED	2 1/2	3	3	3	3	3 1/2	3 1/2	3 1/2	4	4		1/4	
21 TOTAL FRONT PANEL SEAM WIDTH EXTENDING TO BACK BODICE PANEL (NO SIDE SEAM)	5	6	6	6	6	7	7	7	8	8		1/4	
COLLAR + PLACKET													
22 COLLAR HEIGHT AT COLLAR POINT	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4		1/4	
23 COLLAR HEIGHT AT CENTER BACK	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4		1/4	
24 PLACKET WIDTH	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4		1/4	
25 PLACKET LENGTH	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2		1/4	



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TECH COMPANY

Unisex Short Sleeve Polo

SEWING DETAIL : PLACEMENT & CALL-OUTS

SEWING + POM + CONSTRUCTION DETAIL CALL-OUT

3/8" BACK INSIDE NECK TAPE

SINGLE NEEDLE TOPSTITCH

2" ROLL FORWARD SEAM

DOUBLE NEEDLE TOPSTITCH

SINGLE NEEDLE TOPSTITCH

2 1/2" SIDE SLIT

DOUBLE NEEDLE TOPSTITCH

BOYER

2" ROLL FORWARD SEAM

REFLECTIVE PIPING SANDWICHED IN-BETWEEN SEAMS

INSIDE OVERLOCKED ALL RAW EDGES & SEAMS

TYPE:		CARE LABEL	
QUALITY:		WOVEN	
DIMENSION:		1 1/4" W x 1 1/2" H (on fold)	
QTY:		1	
PLACEMENT:		LEFT SEAM: 4" FROM SIDE SEAM HEADLINE	
COLOR:		TEXT: BLACK ARTWORK: LOGO.pdf Image Solutions Blue: 2925C Image Solutions Light Blue: 306C Image Solutions Grey: 429C Image Solutions Light Grey: 427C	
TEXT INFORMATION ON WOVEN LABEL			
FABRIC CONTENT LINE 1			
FABRIC CONTENT LINE 2			
COUNTRY OF ORIGIN (COO)			
RN #		111686	
NOTES:		SATIN WOVEN LABEL FOR QUALITY AND CARE INSTRUCTIONS - FOLLOW IMAGE FOR EXAMPLE DETAIL - NOT FOR PDF, RN#, ITEM CODE, OR QUALITY INFORMATION DETAIL.	

4CM WIDE

BACK NECK INFO GOES HERE

LOGO

Fabric Content Line 1
Fabric Content Line 2
MADE IN _____
RN # _____

FOLD LINE


MACHINE WASH COLD
WITH LIKE COLORS
DO NOT BLEACH
TUMBLE DRY LOW
COOL IRON
IF NECESSARY

TYPE:		BACK NECK LABEL	
TYPE:		HEAT TRANSFER	
DIMENSION:		2" W x 1 3/4" H	
QTY:		1	
PLACEMENT:		CENTER BACK NECK: 1/2" BELOW NECK SEAM	
COLOR:		WHITE	
DESCRIPTION			
SIZE MARKING		XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL, 6XL	
COUNTRY OF ORIGIN (COO)		CHINA	
NOTES:		ARTWORK TAKES PLACE OF SIZE AND COO LABEL. CORRECT ARTWORK SIZE LABEL MUST BE PRINTED ON CORRECT GARMENT SIZE. ARTWORK SIZE INCLUDED: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL	

NECK LABEL INFO GOES HERE

TYPE:			
TYPE:			
SIZE:			
QTY:			
PLACEMENT:			
COLOR:			
NOTES:			

